

Substrate Preparation Guide for new substrates:

norament 926, noraplan & noraplan acoustic, noracare


Dry adhesive	nora dryfix 750 <small>*If necessary, prime polished or smoothed surfaces with a special primer for porous subfloor which has been thinned with clear water in a mixing ratio of 1 : 1 to bind any remaining dust particles. Allow equipment to dry out.</small>			
Levelling compound We recommend using a rake	High-performance self-leveling compound (EN 13813: CT-C30-F6)			
	Layer thickness 2 – 5 mm		Layer thickness 3 mm	Layer thickness 3 – 5 mm
Primer Dispersion primer Epoxy resin primer	Special primer for porous subfloor —	Special primer for porous subfloor —	Special primer for non-porous subfloor** — <small>**Only in case of insufficient sprinkling with quartz sand</small>	Epoxy resin primer for damp or weak substrates —
Subfloor Preparation	The BEB and TKB data sheets for the assessment and preparation of substrates must be observed.			
	grinding, vacuum cleaning	grinding, vacuum cleaning	grinding, vacuum cleaning	shot blasting, vacuum cleaning
Substrate	Anhydrite (CA) / Anhydrite flow screed (CAF)	Cement screed	Mastic asphalt screed (sprinkled with quartz sand)	Vacuum concrete, concrete and cementitious composite screed
Residual moisture ►	< 0.5 CM-% (unheated) < 0.3 CM-% (heated)	< 2.0 CM-% (unheated) < 1.8 CM-% (heated)	—	< 6 % weight by weight
	The ingress of moisture into the substrate to be covered must be excluded.			

For more information please contact nora systems: Tel. +49 (0) 6201 / 80- 5607.
The substrate must comply with EN 18365 or local standards.

Please refer to the technical data sheets of each product and the nora installation recommendations!

Substrate Preparation Guide for new substrates:

norament, smooth back side, ed & ec


Welding	1-K nora cold weld			
Dry adhesive	nora dryfix ed			
Copper stryse discharge	Install the copper strip on top of nora dryfix™ ed according to the layout shown in the installation recommendation. Please note that each sheet dryfix™ ed needs to be connected to a copper strip and that the adhesive side of the copper strip needs to be aligned upwards.		 10 years warranty on the electrostatic properties acc. to the terms of warranty of nora systems.	
Levelling compound	High-performance self-leveling compound (EN 13813: CT-C30-F6)			
We recommend using a rake	Layer thickness 2 – 5 mm		Layer thickness 3 mm	Layer thickness 3 – 5 mm
Primer Dispersion primer Epoxy resin primer	Special primer for porous subfloor —	Special primer for porous subfloor —	Special primer for non-porous subfloor** — <small>**Only in case of insufficient sprinkling with quartz sand</small>	Epoxy resin primer for damp or weak substrates —
Subfloor Preparation	Grinding and vacuum cleaning, preparation must comply with professional domestic standards.			
	grinding, vacuum cleaning	grinding, vacuum cleaning	—	¹⁾ shot-blasting, vacuum cleaning ²⁾ grinding, vacuum cleaning
Substrate	Anhydrite (CA) / Anhydrite flow screed (CAF)	Cement screed (CT) Quick cement screed <small>by higher residual moisture than below, apply nora DPM 100 (Refer to the technical data sheet for application)</small>	Mastic asphalt screed (AS) <small>(sprinkled with quartz sand)</small>	¹⁾ Vacuum concrete, concrete ²⁾ cementitious composite screed
Residual moisture ►	< 0.5 CM-% (unheated) < 0.3 CM-% (heated)	< 2.0 CM-% (unheated) < 1.8 CM-% (heated)	—	< 6 % weight by weight
	The ingress of moisture into the substrate to be covered must be excluded.			

For more information please contact nora systems: Tel. +49 (0) 6201 / 80- 5607.
The substrate must comply with EN 18365 or local standards.

Please refer to the technical data sheets of each product and the nora installation recommendations!

Substrate Preparation Guide for new substrates:

noraplan, ed & ec


Welding	1-K nora cold weld			
Dry adhesive	nora dryfix ed			
Copper stryse discharge	Install the copper strip on top of nora dryfix™ ed according to the layout shown in the installation recommendation. Please note that each sheet dryfix™ ed needs to be connected to a copper strip and that the adhesive side of the copper strip needs to be aligned upwards.		 10 years warranty on the electrostatic properties acc. to the terms of warranty of nora systems.	
Levelling compound	High-performance self-leveling compound (EN 13813: CT-C30-F6)			
We recommend using a rake	Layer thickness 2 – 5 mm		Layer thickness 3 mm	Layer thickness 3 – 5 mm
Primer Dispersion primer Epoxy resin primer	Special primer for porous subfloor —	Special primer for porous subfloor —	Special primer for non-porous subfloor** — <small>**Only in case of insufficient sprinkling with quartz sand</small>	Epoxy resin primer for damp or weak substrates —
Subfloor Preparation	grinding, vacuum cleaning	grinding, vacuum cleaning	—	¹⁾ shot-blasting, vacuum cleaning ²⁾ grinding, vacuum cleaning
Substrate	Anhydrite (CA) / Anhydrite flow screed (CAF)	Cement screed (CT) Quick cement screed <small>by higher residual moisture than below, apply nora DPM 100 (Refer to the technical data sheet for application)</small>	Mastic asphalt screed (AS) <small>(sprinkled with quartz sand)</small>	¹⁾ Vacuum concrete, concrete ²⁾ cementitious composite screed
Residual moisture ▶	< 0.5 CM-% (unheated) < 0.3 CM-% (heated)	< 2.0 CM-% (unheated) < 1.8 CM-% (heated)	—	< 6 % weight by weight
The ingress of moisture into the substrate to be covered must be excluded.				

For more information please contact nora systems: Tel. +49 (0) 6201 / 80- 5607.
The substrate must comply with EN 18365 or local standards.

Please refer to the technical data sheets of each product and the nora installation recommendations!

Substrate Preparation Guide for new substrates:

noraplan ed 3 mm, floor covering for OR's, sheets

Use	load max. 4 N/mm ² - For higher load use norament or consult nora systems.			
Welding	1-K nora cold weld			
Dry adhesive	nora dryfix ed			
Copper stryse discharge	Install the copper strip on top of nora dryfix™ ed according to the layout shown in the installation recommendation. Please note that each sheet nora dryfix™ ed needs to be connected to a copper strip and that the copper strip needs to be aligned upwards.			10 years warranty on the electrostatic properties acc. to the terms of warranty of nora systems.
Levelling compound	High-performance self-leveling compound (EN 13813: CT-C30-F6)			
We recommend using a rake	Layer thickness 2 – 5 mm		Layer thickness 3 mm	Layer thickness 3 – 5 mm
Primer	Special primer for porous subfloor	Special primer for porous subfloor	Special primer for non-porous subfloor**	Epoxy resin primer for damp or weak substrates
Dispersion primer	—	—	—	—
Epoxy resin primer	—	—	—	—
			<small>**Only in case of insufficient sprinkling with quartz sand</small>	
Subfloor Preparation	Grinding and vacuum cleaning, preparation must comply with professional domestic standards.			
	grinding, vacuum cleaning	grinding, vacuum cleaning	—	1) shot-blasting, vacuum cleaning 2) grinding, vacuum cleaning
Substrate	Anhydrite (CA) / Anhydrite flow screed (CAF)	Cement screed (CT) Quick cement screed <small>by higher residual moisture than below, apply epoxy resin primer (Refer to the technical data sheet for application)</small>	Mastic asphalt screed (AS) <small>(sprinkled with quartz sand)</small>	1) Vacuum concrete, concrete 2) cementitious composite screed
Residual moisture ►	< 0.5 CM-% (unheated) < 0.3 CM-% (heated)	< 2.0 CM-% (unheated) < 1.8 CM-% (heated)	—	< 6 % weight by weight
The ingress of moisture into the substrate to be covered must be excluded.				

For more information please contact nora systems: Tel. +49 (0) 6201 / 80- 5607.
The substrate must comply with EN 18365 or local standards.

Please refer to the technical data sheets of each product and the nora installation recommendations!