



nora systems GmbH

has successfully achieved Cradle to Cradle Certified® Gold
for the product(s) under the name:

noracare® – Gold

noracare® uno Gold (in different colors), noracare® seneo Gold (in different colors)

Please see the List of Certified Products (available on the Cradle to Cradle Certified Product Registry)
for all products covered within this certificate.

Certification Number
6425

Standard Version
3.1

Lead Assessment Body
**EPEA GmbH – Part of Drees &
Sommer**

Material Health
Assessment Body
**EPEA GmbH – Part of Drees &
Sommer**

Effective Date
20 October 2023

Expiration Date
19 October 2025

A stylized, handwritten signature in blue ink, consisting of several fluid, overlapping strokes.

Elwyn Grainger-Jones
Executive Director
Cradle to Cradle Products Innovation Institute



noracare® - Gold

ISSUED TO nora systems GmbH

STANDARD 3.1

EXPIRES 19 October 2025

LEAD ASSESSMENT BODY

EPEA GmbH - Part of Drees & Sommer

PHASES AND PROCESSES CONSIDERED IN THE CHEMICAL TOXICITY ASSESSMENT

Manufacturing; Final Manufacturing; Professional Use; Use; Intended end of use: recycling; Unintended end of use: landfilling, incineration, uncontrolled burning, release to the environment

PRODUCTS COVERED

noracare® uneo Gold (in different colors), noracare® seneo Gold (in different colors)

Please see the List of Certified Products (available on the Cradle to Cradle Certified Product Registry) for all products covered within this certificate.

PRODUCT OPTIMIZATION SUMMARY

- Cradle to Cradle Certified*® Banned List compliant
- Material Health optimization strategy not required
- No exposure from carcinogens, mutagens, or reproductive toxicants
- Meets VOC emissions testing requirements
- Product is fully optimized - does not contain any GREY or x-assessed chemicals
- Process chemicals have been identified and none are GREY or x-assessed

PERCENTAGE OF CHEMICAL SUBSTANCES ASSESSED BY WEIGHT

100%

Inventory threshold for chemicals in each material = 100 ppm

ASSESSMENT RATINGS BY WEIGHT



a or b: 61.67%



c: 38.03%



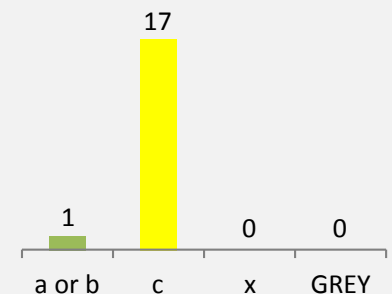
x: 0%



GREY: 0%

% CHEMICAL SUBSTANCES

PRODUCT OPTIMIZATION



18 CHEMICAL SUBSTANCES

Material Health Certificate Guide

The Material Health Certificate is awarded to products assessed against the requirements in the Material Health category of the *Cradle to Cradle Certified*® Product Standard. The Material Health achievement level (Basic, Bronze, Silver, Gold, or Platinum) is shown in the certificate's upper right corner. A Material Health Certificate does not indicate that a product is *Cradle to Cradle Certified*®, which requires assessment against all five Standard categories.

The *Cradle to Cradle Certified*® Material Health Assessment Methodology is a contextual assessment based on chemical hazard identification and qualitative exposure considerations during a product's final manufacture, use, and end-of-use. The exposure assessment is highly simplified and more conservative compared to a conventional, quantitative risk assessment.

Definitions of Administrative Fields

Field	Definition
Issued To	Company that sells the assessed product(s).
Assessed By	Assessment Body responsible for conducting the product assessment.
Expires	Date the certificate expires. Certificate renewal is required biennially.
Standard	Version of the Standard (Material Health subsection only) the product was assessed against.
Phases and Processes Assessed	Manufacturing, use, and end-of-use phases and processes that the assessor considered in the exposure portion of the Material Health assessment. Assessment results are only valid for those listed.
Products Covered	Products included in the scope of the certificate. Certificates may cover multiple product variations.

Definitions of Product Optimization Summary Fields

***Cradle to Cradle Certified*® Banned List compliant**

The product's materials are not known to contain chemicals on the Banned Lists of Chemicals above permitted thresholds.

Material Health optimization strategy developed

Plan developed to phase out x assessed chemicals and assess GREY content.

No exposure from carcinogens, mutagens, or reproductive toxicants

Assessed materials do not contain carcinogens, mutagens, or reproductive toxicants with plausible exposure routes.

Meets VOC emissions testing requirements

The product meets the volatile organic compound (VOC) emissions testing requirements described in the Standard.

Does not contain any GREY or x-assessed chemicals; product is fully optimized

The product's materials contain chemicals with only a, b, or c risk ratings (no GREY or x). (Note: In the *Cradle to Cradle Certified*® Material Health Assessment Methodology, chemicals in each material are assigned a, b, c, x, or GREY risk ratings. Each material is then assigned an A, B, C, X, or GREY final assessment rating based on the risk ratings of its constituent chemicals. The following table explains the rating system.)

a or b (A or B)	Optimal
c (C)	Moderately problematic, but acceptable for use
x (X)	Highly problematic; targeted for phase out
GREY	Considered unassessed due to unknown identity or lack of toxicity information

Process chemicals have been identified and none are GREY or x-assessed

All process chemicals have been assessed and received an a, b, or c risk rating (no x-assessed or GREY).

Percentage Assessed by Weight

For single-material products, the cumulative percentage of assessed chemicals (a, b, c, and x). For other products, the cumulative percentage of assessed materials (A, B, C, and X). When a certificate represents a group of products, a percent range is shown.

Assessment Ratings by Weight

For single-material products, the percentage of a or b (shown in green), c (shown in yellow), and x (shown in red) assessed chemicals. For other products, the percentage of A or B (shown in green), C (shown in yellow), and X (shown in red) assessed materials. When a certificate represents a group of products, percent ranges are shown.

Product Optimization

Number of materials (or chemical substances for single-material products and multi-material product groups with uncountable color variations) assigned each assessment rating.

noracare® - Gold

nora systems GmbH

The following products are covered under this certification number 6425:

1. noracare seneo 7205
2. noracare seneo 7206
3. noracare seneo 7207
4. noracare seneo 7208
5. noracare seneo 7209
6. noracare seneo 7210
7. noracare seneo 7211
8. noracare seneo 7212
9. noracare seneo 7217
10. noracare seneo 7218
11. noracare seneo 7219
12. noracare seneo 7203
13. noracare seneo 7221

14. noracare uneo 7002
15. noracare uneo 7003
16. noracare uneo 7004
17. noracare uneo 7005
18. noracare uneo 7006
19. noracare uneo 7007
20. noracare uneo 7008
21. noracare uneo 7009
22. noracare uneo 7010
23. noracare uneo 7011
24. noracare uneo 7012
25. noracare uneo 7020