

## nora<sup>®</sup> profix 50 / 90

nora<sup>®</sup> profix is a rolled dry adhesive used for installing nora<sup>®</sup> skirtings and cushion-edge forms (wall coverings) made from noraplan<sup>®</sup> floor coverings. With nora<sup>®</sup> profix you can replace solvent-based contact adhesives! All related problems are then solved.

- **Very low emissions**
- **Quick and easy application**

High-quality double-sided adhesive system with a fabric carrier inside.

### Technical data:

<b>Package content</b>	nora <sup>®</sup> profix 50: 4 rolls measuring 50 mm x 50 m nora <sup>®</sup> profix 90: 2 rolls measuring 90 mm x 50 m
<b>Working temperature</b>	15°C to 35°C
<b>Temperature range (after installation)</b>	-40°C to +120°C
<b>Airing time</b>	None
<b>Embedding time</b>	Unlimited
<b>Durable</b>	Immediately after fixing
<b>Joinable</b>	Immediately after fixing
<b>Emission behavior</b>	EMICODE EC 1 PLUS – very low emissions

### Properties:

- immediately ready for use
- clean application
- secure application
- can be quickly and easily removed

### Areas of application:

#### Suitable on:

Stucco, masonry, metal (untreated), paint, plastic, wood, concrete, ceramics, plaster (primed), wallpaper, levelling compound (primed), up to max. 1 mm structural height

#### Suitable for:

nora<sup>®</sup> skirtings (S 1023 U, S 1008 U, S 3003 U (for the floor), SI 7001 (for the floor), SA 7002 (for the floor), S 1024 U, S 3003 U (for the wall), SI 7001 (for the wall), SA 7002 (for the wall), cushioned-edge profile H 9010, nora<sup>®</sup> stair margin) and cushion-edge forms made from nora<sup>®</sup> rubber floor coverings

### Subfloor preparation:

The subfloor must be standards-compliant, fully dried, free of cracks, even, and resistant to tension and compression. It should also show no traces of substances that may hinder adhesion. Wallpaper must be removed up to the height of the skirting. To bind any remaining dust, you can apply nora<sup>®</sup> primer diluted with cold, clean water at a max. ratio of 1:1. For optimum adhesion the skirting must be cleaned while damp.

### Application when installing skirtings:

1. Affix **nora**<sup>®</sup> profix 50 / 90 with the help of the unwinding plate 4 mm above the floor covering to the wall and press and smooth out well.
2. Remove protective paper up to approx. 20 cm from the corner. Install the skirting without tension up to approx. 20 cm before the corner and press the skirting with a stair iron and immediately tap it with a mallet.
3. For interior and exterior corners, warm and preform the backside of the skirting with a hot air blower. Afterwards, remove protective paper, mount the skirting tension-free, press with a stair iron and immediately tap it with a mallet.
4. When assembling the skirtings, affix the edges with fast-setting adhesive. Avoid open joints.

### Application when installing concave skirtings:

1. Using a 10cm-wide ruler, place a mark along the wall on the professionally and properly prepared subfloor.
2. Lay out **noraplan**<sup>®</sup> and cut the seams.
3. Apply adhesive exactly up to the marking and, after airing, insert the covering. Using the 10cm-wide steel ruler, cut the covering evenly along the wall
4. Cut **nora**<sup>®</sup> cushioned-edge profile H 9010. For outer and inner edges, miter with a profile cutter.
5. Cut the covering strips required for the socket development (19cm wide) and cut the inner and outer corners with the **nora**<sup>®</sup> template.
6. Apply **nora**<sup>®</sup> profix to the wall using the supplied unwinding plates and press well. Cut away approx. 2cm of liner and glue on the **nora**<sup>®</sup> cushioned-edge profile H 9010.
7. Apply **nora**<sup>®</sup> profix approx. 1 mm from the floor covering edge and press well.
8. Remove the liner from the floor and apply the cover strip cleanly to the previously laid coverings. Then remove the liner on the wall and finish laying the covering.
9. The seams are grouted to the flooring using a hand-operated hot welding gun or an automatic welder. The inner and outer corners must be grouted with **nora**<sup>®</sup> 1-K joint sealing compound (see installation instructions).

### Notes:

**Storage:** Store on a protected cut surface in a cool, dry place protected from direct sunlight. Shelf life: 2 years.

**Disposal:** Recycle only empty paper wrappers and packaging. Industrial disposal: e.g. EAK No. 170904 (construction and demolition wastes).

**General information/test applications:** The aforementioned information, in particular the suggestions on installation and use of our products, are based on our knowledge and experience. **nora**<sup>®</sup> primers, levelling compounds and adhesives have been tested only as part of the system. As we have no control over site conditions, we recommend in any case (in particular when used in combination with third-party products) that you perform your own tests in order to ensure the suitability of our products for the intended processes and purpose. Liability cannot be inferred from this information, nor from an oral consultation, provided we have not acted with malice or gross negligence. Please consider the **nora**<sup>®</sup> installation recommendations as well as our delivery conditions and terms of payment.

**This product is meant ONLY for professional users.**

**Made in Switzerland**

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