

nora epoxy stair filler

A two-component, solvent-free, non-flammable, high-performance epoxy that sets to a hard, permanent bond.



Product Data

Product: nora® epoxy stair filler, Article 500825

Description: A two-component, solvent-free, non-flammable, high-performance epoxy.

Characteristics:

- Size/description: 13.5-ounce dual cartridge two component epoxy.

Technical Data

Shelf Life:	12 Months
Application:	Dual cartridge caulking gun
Coverage:	~ 40 linear feet at ¼" bead per tube
Working Time:	~ 20 minutes
Cure Time:	~ 12 hours
Storage:	Room temperature and away from direct sunlight
Moisture Limit:	≤ 85% RH following ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
Freeze/Thaw stable:	Stable per ASTM D7149 at 0°F (- 18°C)

Environmental Attributes

Carbon: All flooring products 3rd party verified carbon neutral throughout their entire life cycle through the Interface Carbon Neutral Floors™ program. Learn more at www.interface.com/carbonneutral.

Material Composition: Free of organic solvents, formaldehyde, asbestos, lindane, rosins, phthalates, or any other volatile components.

VOC Content: < 12 grams/liter; product is in compliance with the SCAQMD Rule 1168 Standard for Rubber Floor Adhesives, which has a VOC limit of 60 grams/liter.

LEED: Meets VOC emissions and content requirements of LEED.

Installation

Site Conditions: The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.

Substrate Requirements: Concrete, wood, or metal; refer to the nora Installation Instructions for details.

Unique Characteristics:

- Non-flammable and freeze/thaw stable
- Use on stairs with greater than ¼" radius or damaged edges to provide support under the stairtread nosing
- Required for installations using Visually Impaired strips

For complete installation instructions refer to the nora Installation Instructions.

Disclaimer

It is the user's responsibility to read, understand and follow the nora Installation Instructions, Product Data Sheet, and Safety Data Sheet available on www.nora.com. You should comply with all applicable OSHA, local, state, and federal regulations.

Clean-up

Immediately remove any fresh stair filler from the surface of the flooring using 70% Isopropyl Alcohol and a clean cloth. Once cured, dried stair filler can only be mechanically removed and will damage most surfaces.

Disposal

Dispose in accordance with local, state, and national regulations. Where possible, collect product residues and reuse. Do not allow product to get into drains, watercourses, or landfill. Collect any remaining waste material, mix both components and allow to harden, and then dispose of as Construction Waste.

Traffic

- Heavy foot traffic is allowed after 24 hours.

Contact the nora Technical Department for confirmation of adhesive and flooring limits.

Warranty

Refer to the nora Product Warranty - Americas.

Current nora Installation Instructions, Guide Specifications, Maintenance Guidelines, and Product Warranties can be found at www.nora.com.

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