

nora dryfix ed

Double-sided conductive dry adhesive tape for the installation of electrostatically dissipative (ESD) and conductive nora® floor coverings. Installation is easy and requires only a few steps—no mixing or adhesive cleanup and allows for immediate traffic post-installation.



Product Data

Product: nora dryfix™ ed, Article 6706

Description: A quick and easy conductive dry adhesive tape used to install specific nora rubber ed and ec floor coverings (2 mm – 3.5 mm).

Characteristics:

- Size/description: 29.5 inches by 98.5 feet (75 cm x 30 m) dry adhesive tape with a white wax release paper.
- Packaging: Yellow cardboard box.

Technical Data

Shelf Life:	24 months
Coverage:	~ 242 square feet per roll
Storage:	Room temperature and away from direct sunlight
Moisture Limit:	≤ 85% RH following ASTM F2170 <i>Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes</i>
Freeze/Thaw stable:	Stable per ASTM D7149 at 0°F (- 18°C)

Environmental Attributes

Carbon: All flooring products 3rd party verified carbon neutral throughout their entire life cycle through the Interface Carbon Neutral Floors™ program. Learn more at www.interface.com/carbonneutral.

Indoor Air Quality: GREENGUARD Gold Certified for low VOC emissions in compliance with CDPH 01350.

Material Composition: Free of organic solvents, formaldehyde, asbestos, lindane, rosins, phthalates, or any other volatile components.

VOC Content: 0 grams/liter. In compliance with the SCAQMD Rule 1168 Standard for Rubber Floor Adhesives, which has a VOC limit of 60 grams/liter.

LEED: Meets VOC emissions and content requirements of LEED.

Installation

Site Conditions: The installation area must be fully enclosed, weather tight, and climate controlled between 63°F and 75°F and 40% to 60% ambient relative humidity (RH) for at least 48 hours prior, during and 72 hours after installation.

Substrate Requirements: Concrete, wood, metal, and existing floors (existing floors must be only one layer and non-cushioned back); refer to the nora Installation Instructions for details.

Unique Characteristics:

- Suitable for all common substrates
- Possible to install over existing floor coverings
- Reliable installation result
- No necessary open time required
- Non-flammable and freeze/thaw stable

- Less downtime with immediate trafficking after installation
- If specified, hot or cold welding of flooring can commence immediately (areas that are not climate controlled must be welded)
- Must use nora copper strip for every 2,500 square feet; all areas not in direct contact with the surrounding flooring will require additional copper strip

For complete installation instructions refer to the nora Installation Instructions.

Copper Strip

Product: copper strip, Art. 0990

Description: An electrolytic copper foil for electrostatic dissipative and conductive flooring installations.

Coverage:

- Material #: 500131 4 linear feet
- Material #: 118156 108.68 linear feet (33 linear meters)

Characteristics: Copper foil with rubber based hot melt adhesive

Purity: >99.8%

Strength of copper foil: 35µm

Electrical Resistance (without adhesive): $0.017 \Omega \cdot \text{mm}^2 / \text{m}$; $<0.16 \Omega \cdot \text{g} / \text{m}^2$

Working Time: 10 minutes

Storage: Room temperature and away from direct sunlight

Temperature resistance: -30°C to 80°C



Disclaimer

It is the user's responsibility to read, understand and follow the nora Installation Instructions, Product Data Sheet, and Safety Data Sheet available on www.nora.com. You should comply with all applicable OSHA, local, state, and federal regulations.

Traffic

- All traffic is allowed immediately post-installation.
- Withstands heavy foot traffic and heavy rolling loads

Contact the nora Technical Department for confirmation of adhesive and flooring limits.

Warranty

Refer to the nora Product Warranty - Americas.

Current nora Installation Instructions, Guide Specifications, Maintenance Guidelines, and Product Warranties can be found at www.nora.com.

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